



Ensiling experiments & TMR feeding challenges

MTT Agrifood Research Finland

Arja Seppälä, Research scientist,
MTT, Animal Production research,
Jokioinen, Finland

MTT – A strong contributor in the food system



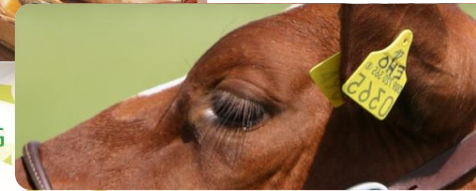
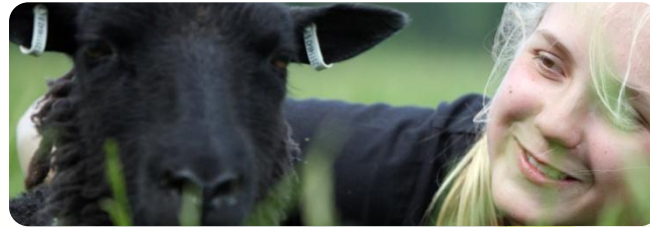
- MTT is a leading research institute developing sustainability and competitiveness of the food system.
- We produce and disseminate scientific research information and transfer technology for the entire agriculture and food sector.
- Our products include innovations and solutions relating to renewable natural resources.
- We impact societal development by providing expert services that broadly serve authorities, society and the research community.
- Our extensive international collaboration network ensures the best possible resources and competence for the benefit of our customers.

Locations and personnel

- MTT has operations in 15 locations around Finland.
- The headquarters is located in Jokioinen, in South-West Häme region.
- MTT employs about 760 persons.
- Researchers and academic experts account for almost half of the personnel.



Solutions for customers in five research areas



RESPONSIBILITY IN THE FOOD SYSTEM

GREEN ECONOMY OPPORTUNITIES

RESPONSIBLE FOOD CHAIN – BETTER CONSUMER WELL-BEING

SUSTAINABLE AND COMPETITIVE FOOD PRODUCTION

ECONOMIC RESPONSIBILITY

PRODUCT SAFETY

NUTRITION

ENVIRONMENT

LOCAL WELL-BEING

OCCUPATIONAL WELFARE

ANIMAL WELFARE

Packaging industry

Transportation

Retail

Consumer

Waste and by-products

Chemical industry

Food industry

Animal production

Animal feed industry

Cultivation

Production input industry

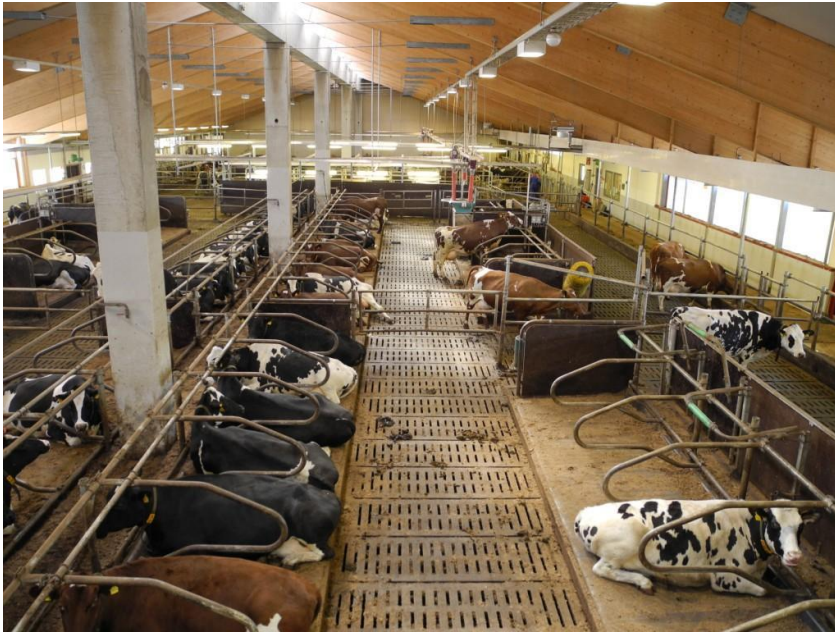
Biomaterials
Energy production

SMARTLY FROM RENEWABLE RESOURCES

ENVIRONMENTALLY FRIENDLY AGRICULTURE



Infrastructure – a prerequisite for research



Maaninka research cowshed

- Free-stall for 120 animals and a 12-stall section for individual animals
- Possibility for simultaneous feeding of 3 concentrated feeds from kiosks and 4 different coarse-fodders or mixed fodders
- 24 Insected coarse-fodder scales
- Exercise yard equipped with access control gates and the possibility to collect run-off water

Greenhouse production research

Measuring equipment and measuring environments

Biogas research



Genome research facilities

Laboratory services

Livestock

- 90 bulls
- 230 cows
- 90 sows and 1200 pigs annually
- 2,000 broilers
- 30 horses

Fields, total 1,639 ha





Ensiling experiments at MTT



Ensiling trial at laboratory scale



On field

- Grass sward typical for Finnish conditions (timothy-meadow fescue-red clover)
- Harvest time tailored according to the target dry matter level and digestibility
- Grass cut using mover-conditioner
- Prewilted
- Precision chopped
- Transported to the laboratory for ensiling

Example: Ensiling trial at laboratory scale



At laboratory

- Grass material sampled for analysing dry matter, ash, nitrogen, fibre (NDF), digestibility (cellulase method), buffering capacity and water soluble carbohydrates
- Additive treatments applied on separate batches of grass
- Three replicate silos filled for each treatment
- Silos filled to constant density
- Silos closed and a lead plummet and additionally 2 kg water bag added on each silo to press the silage
- Effluent production can be measured
- Losses during ensiling can be measured





Ensiling

- Ensiling time typically 100 days

At silo opening

- Silos weighed, opened and emptied
- Silage from each silo mixed and sampled

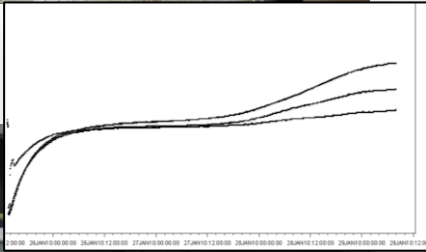


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Quality parameters of the silages measured

- Counts of aerobic bacteria, yeast and moulds determined
- Fermentation quality: pH, water soluble carbohydrates, lactic acid, ethanol, volatile fatty acids
- Aerobic stability measured from the silages using thermocouple wire and data logger
- The effect of aerobic stability of the silage on the aerobic stability of the TMR prepared from the silage mixing the silage with grain



Reporting and publishing

- Results will be carefully reported to the customer
- The report will include statistical tests of the treatment effects on the silage quality parameters and aerobic stability
- MTT is interested in publishing the results when publishing is in common interest of MTT and the customer

Examples:

Ensiling trials at MTT



Small silos (120ml):

-gas production can be measured during fermentation, fermentation kinetics

- if the amount of material is restricted (e.g. wild oat) or number of silos is high

Medium Silos (12 litre): enough sample for most of the analysis including aerobic stability, effluent production can be measured

Bigger silos: for digestibility trials with sheep



- **Clamp silos 50 000 - 200 000 kg**
 - 2 – 4 treatments
 - animal feeding experiments
- **round bales 500 - 800 kg**



Photo: Eeva Saarisalo



Photo: Eeva Saarisalo



Photo: Eeva Saarisalo





When needed experiments can be conducted in co-operation with local farmers and contractors

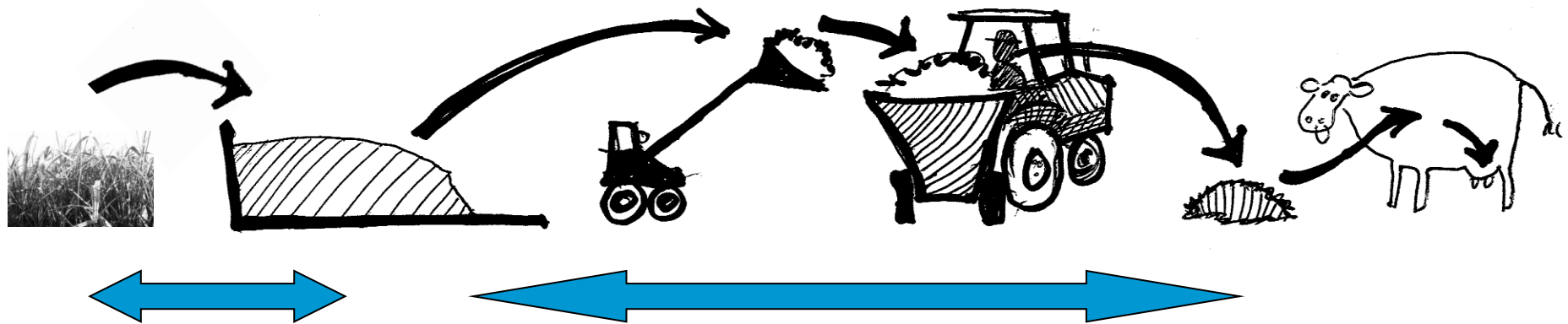


In Finland cows are eating good quality silage ensiled with additives

- Nearly half of the dry matter eaten by dairy cows comes from grass silage
- 85 % of the silages are ensiled using additive, most common formic acid based additive
- 90 % of the silage samples (25000 yearly) analysed in Valio laboratory had $\text{NH}_3\text{-N}$ under 80 g/kg total N



However, sometimes due to aerobic spoilage the good quality is lost before the feed is eaten



- Optimum cutting date
- Best use of additives

- Hygienic quality of the TMR feed in the feed bunk
- Environmental and hygienic aspects related to feed storage and feed logistics on the farm yard

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Kuv

SILO OPENED



Oxygen available for microbes

Lactic acid and other fermentation products will be oxidized

Heat

pH rise

Respiration will create moisture

Environmental circumstances changes suitable for detrimental microbes

in TMR circumstances suitable for microbes:

- Not too acidic,
- some moisture,
- Lots of oxygen
- Highly digestible nutrients

+ temperature

Heating process of feed is emphasized with TMR feeding
YEASTS

AEROBIC BACTERIA

MOULDS

Some carbohydrates and organic acids will be oxidised

Temperature rises

Nutrient losses

Mykotoksins

Palatability will be reduced



Kuva: Arja Seppälä



Kuva: Arja Seppälä

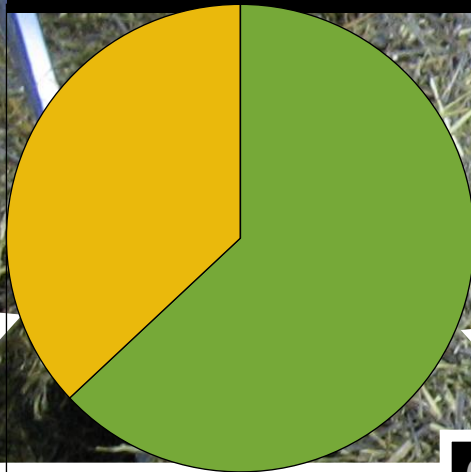






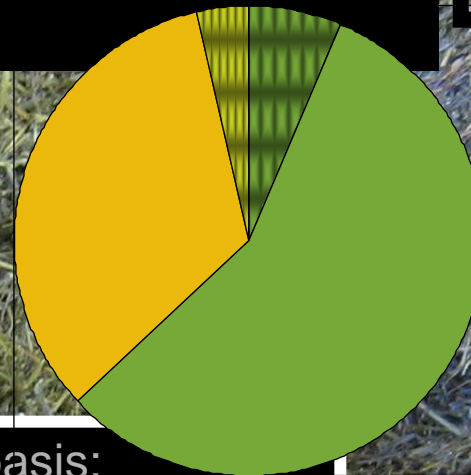
Two total mixed rations

All fresh raw materials



370 g kg⁻¹ on DM basis: pelleted concentrate, barley, oats, molassed sugar beet pulp, rapeseed meal and minerals in proportions of 30:30:11:26:3.

Same recipe, but 10 % inclusion of one week old TMR

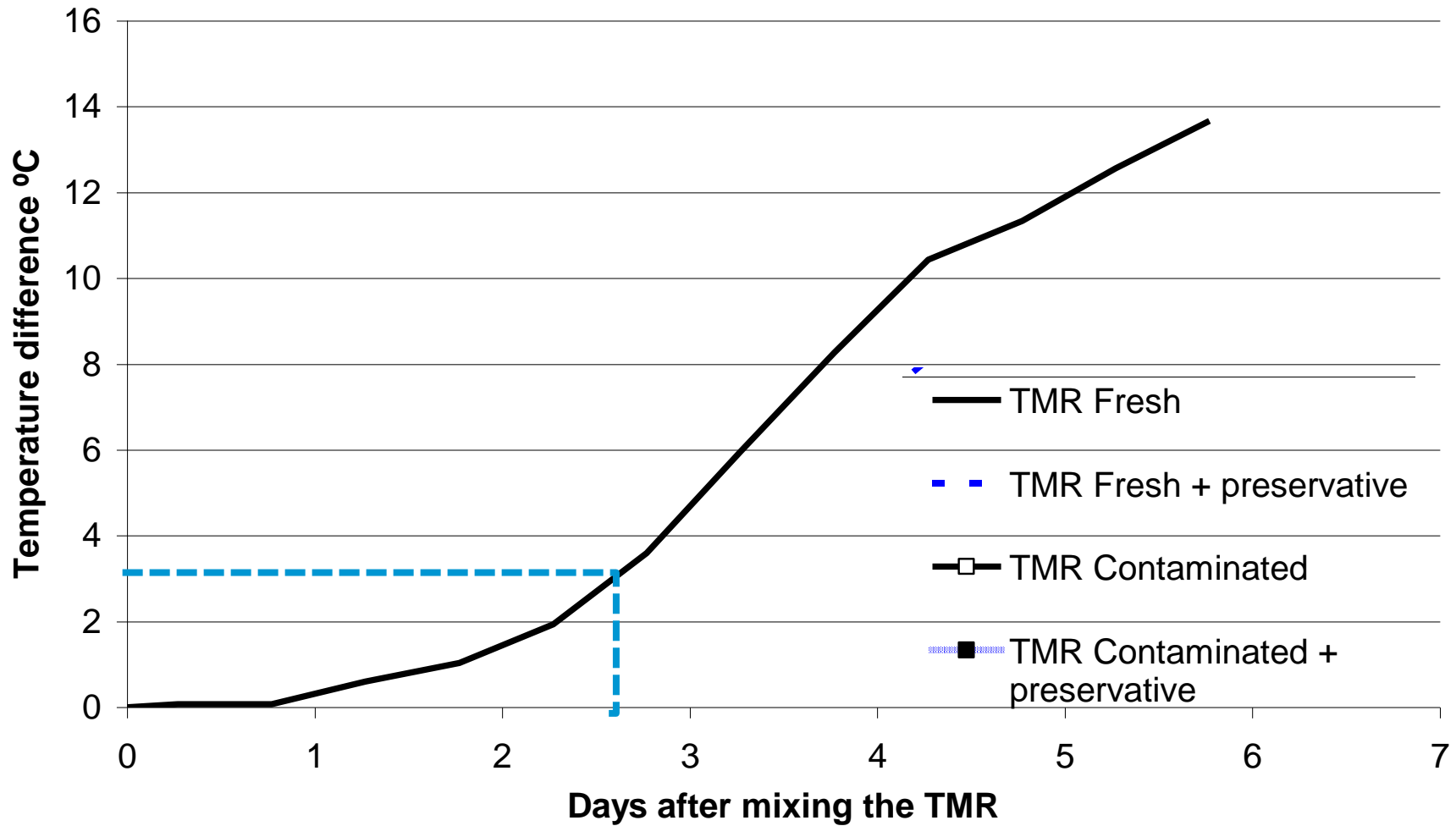


630 g kg⁻¹ on DM basis: Good quality grass silage (regrowth of timothy – meadow fescue – red clover, prewilted using formic acid based silage additive), DM: 315 g kg⁻¹, pH 4.15

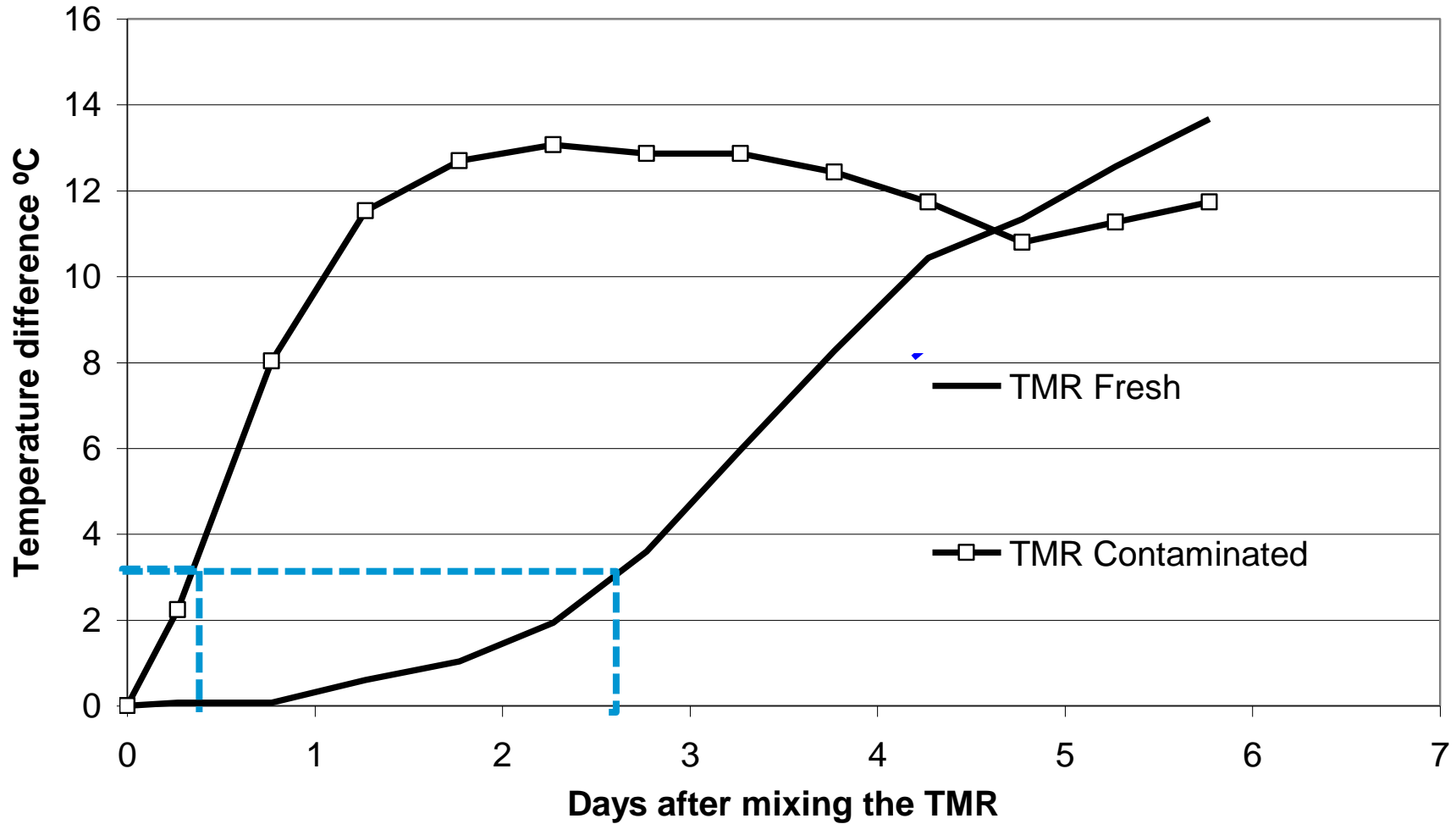


Dry matter content of the TMR feeds 40 %

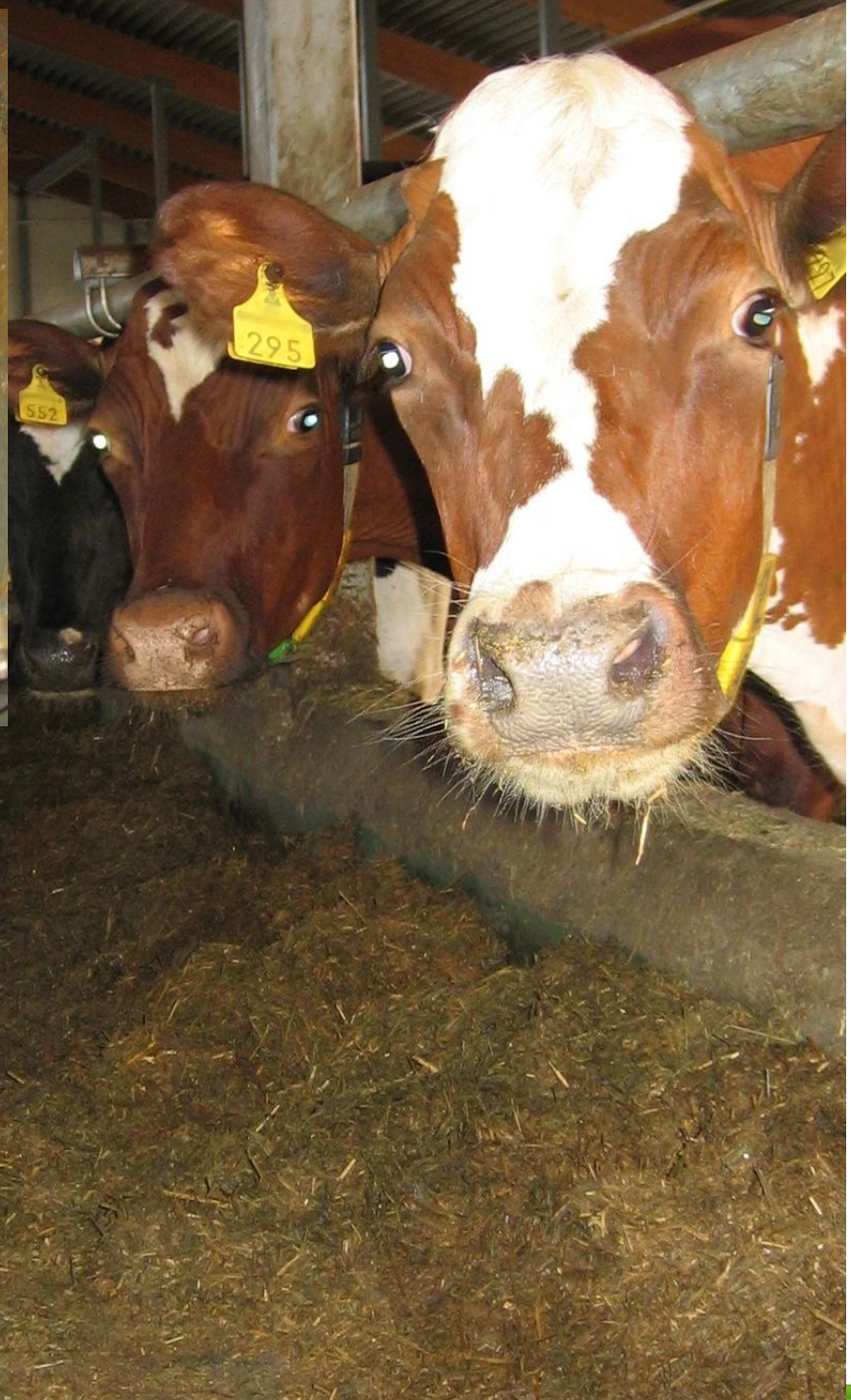
Temperature changes of the TMR feeds during aerobic exposure



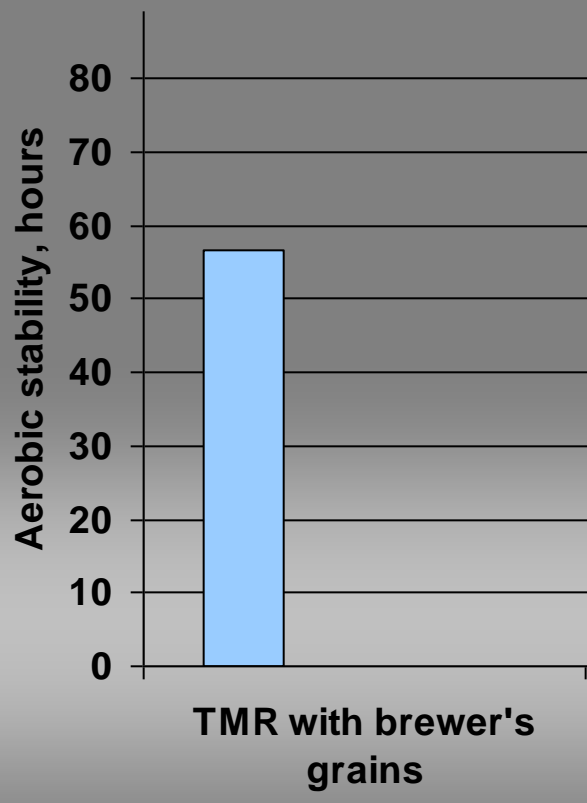
Temperature changes of the TMR feeds during aerobic exposure



The aerobic stability of TMR was reduced from 66 hours to 9 hours by contamination with a 10 % inclusion of spoiled TMR ($P < 0.001$).

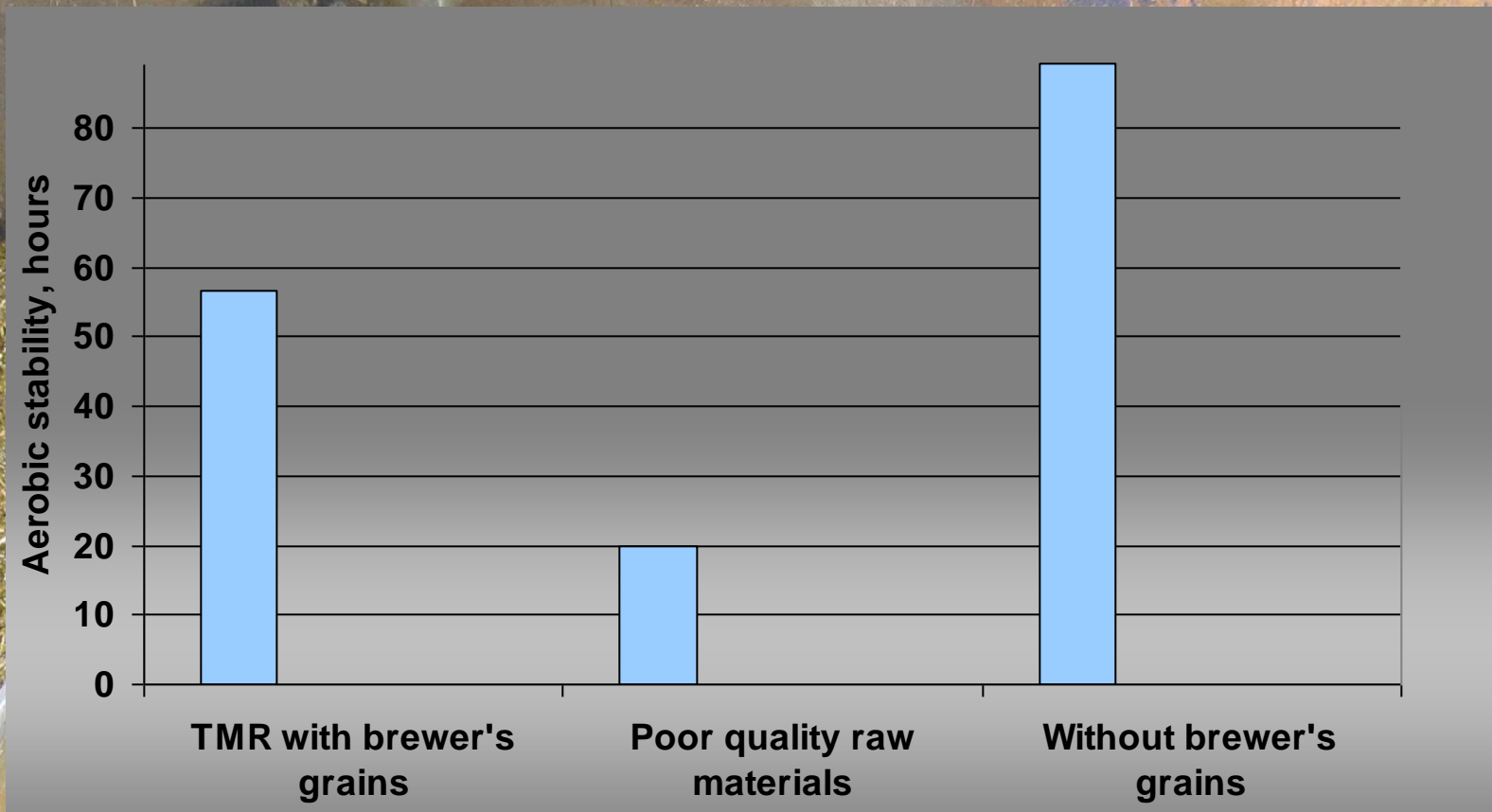


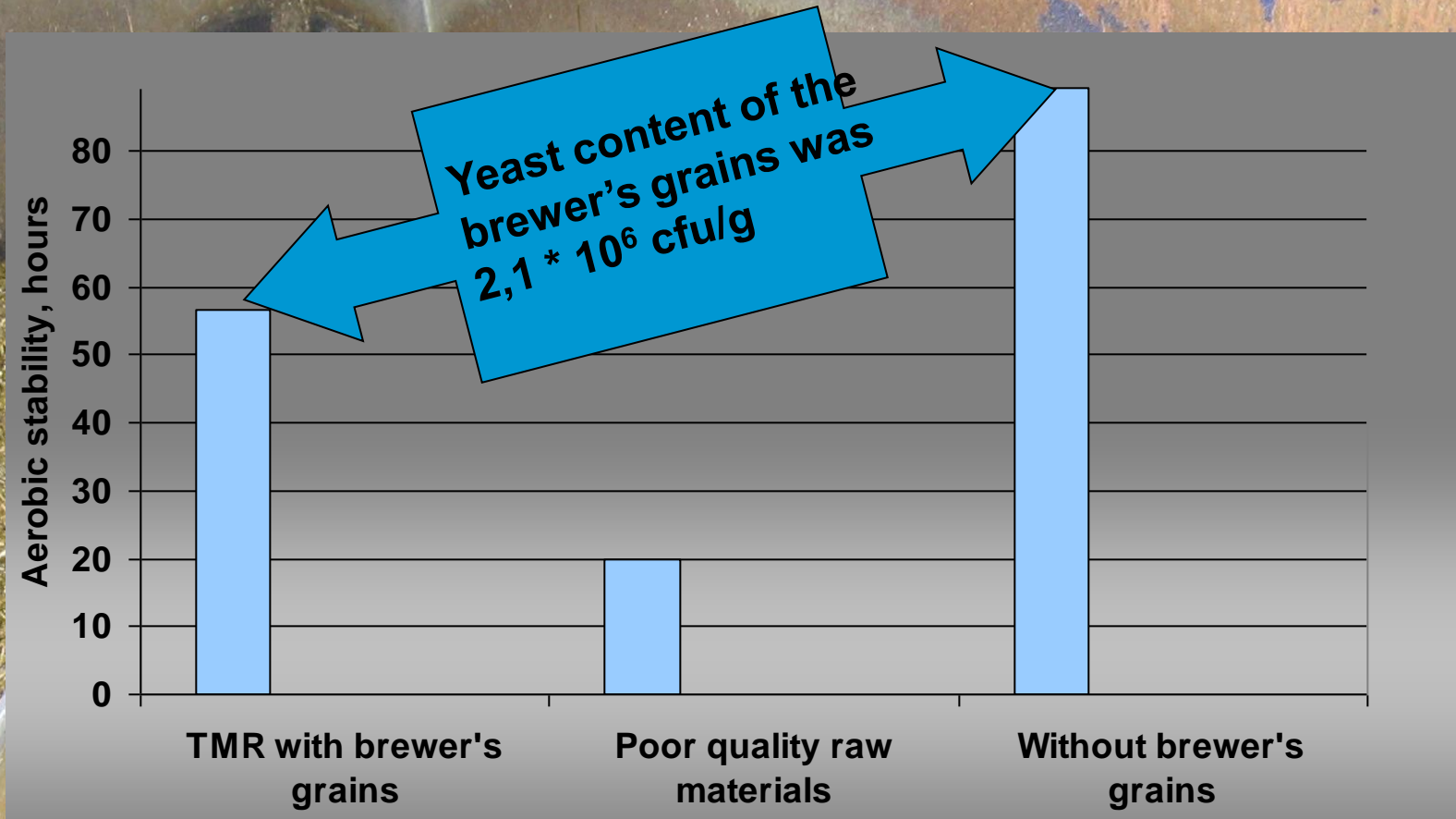
Removal of all leftovers from the machinery and the feed bunk is one crucial step in quality control of TMR feeding.

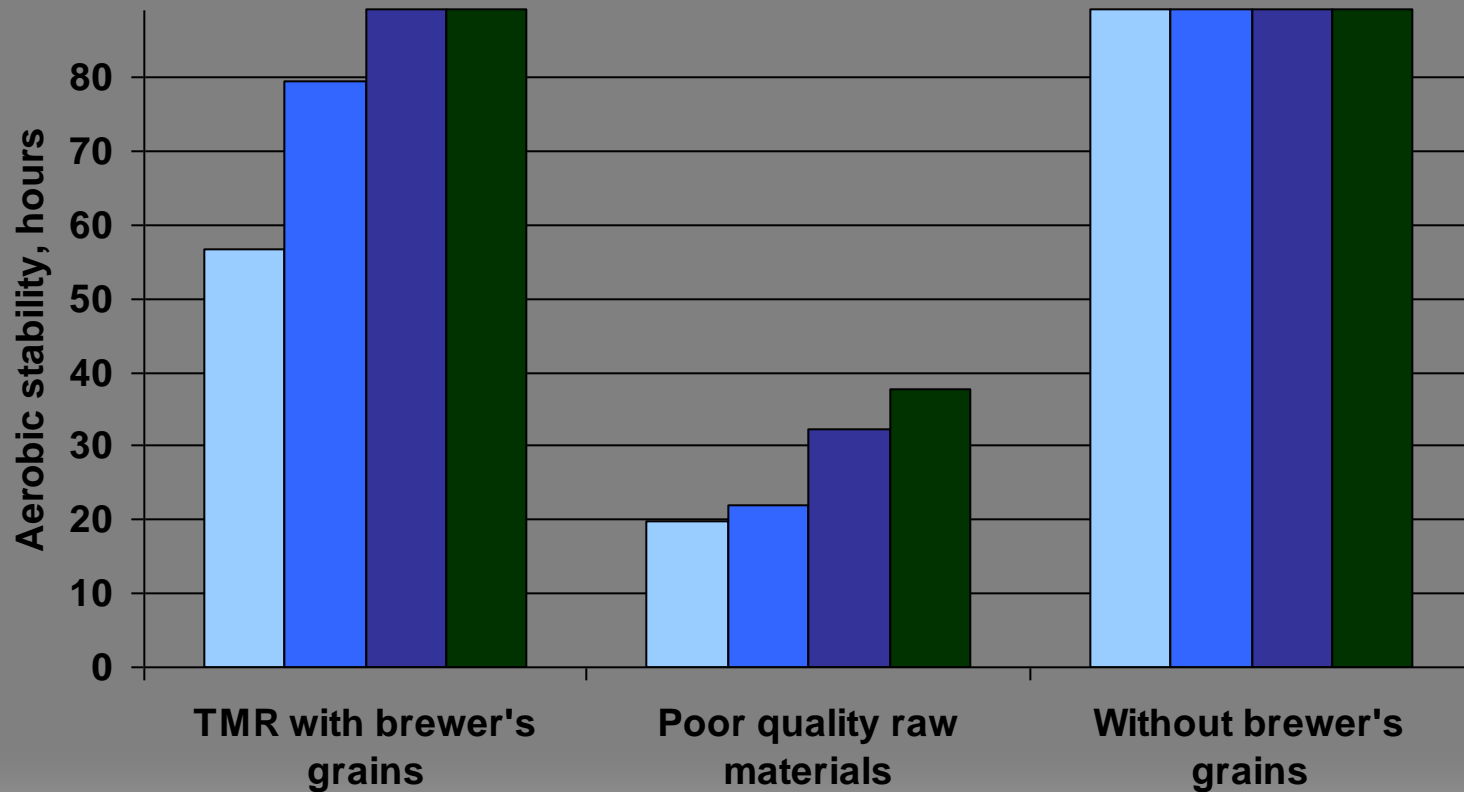


Component	Proportion in DM, %
Rapeseed meal	14
Barley and oats + minerals mixture	24
Brewer's grains	13
Grass silage	49









Stabilizer TMR L

- Propionic acid (38,0 %)
- Formic acid (27,2 %)
- Ammoniumformiate (16,3 %)
- Water (18,5 %)



- TMR without preservatives
- Stabilizer TMR L 2g/kg
- Stabilizer TMR L 4g/kg
- Stabilizer TMR L 6g/kg

Ensiling crimped barley grain at farm scale in plastic tube bag with formic and propionic acid based additives

- Fully ripe spring barley, dry matter between 720 and 840 g/kg.
- barley was crimped and bagged in a plastic tube bag using a Murska 1400 s2x2 roller mill.
- Additives were applied immediately after crimping in the discharge auger of the mill in random order.
- The applied chemical additives (Kemira Oyj) were
 - a formic acid based additive FA: 590 formic acid, 200 propionic acid, 45 ammonium formate, 25 benzoic acid/sorbate and 140 water g/kg)
 - A propionic acid based additive (PA: 726 propionic acid, 214 ammonium propionate and 60 water g/kg).
- The doses were 0, 3, 6 and 9 litres per ton of grain (wet basis) of both additives.









6.3.2013



NOLLA



T2
NOLLA

PROPCORN



T2
P9

Most (16/18) of the grain samples ensiled with additive had low numbers of aerobic bacteria, yeast and moulds

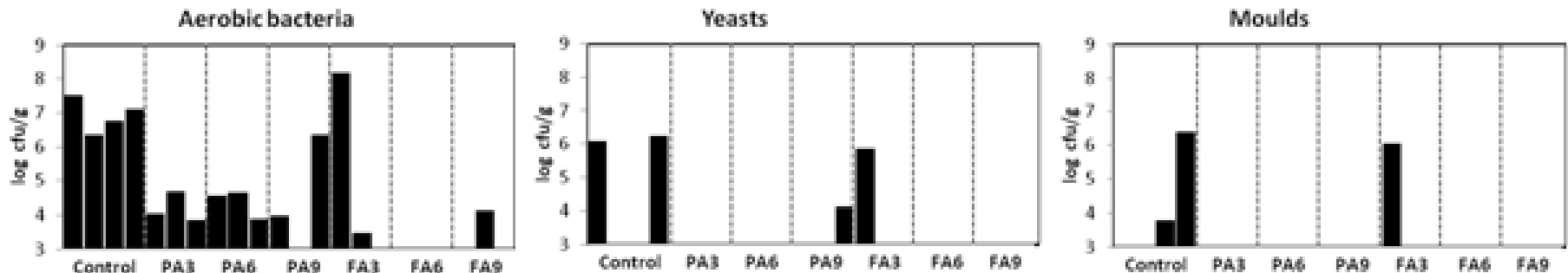
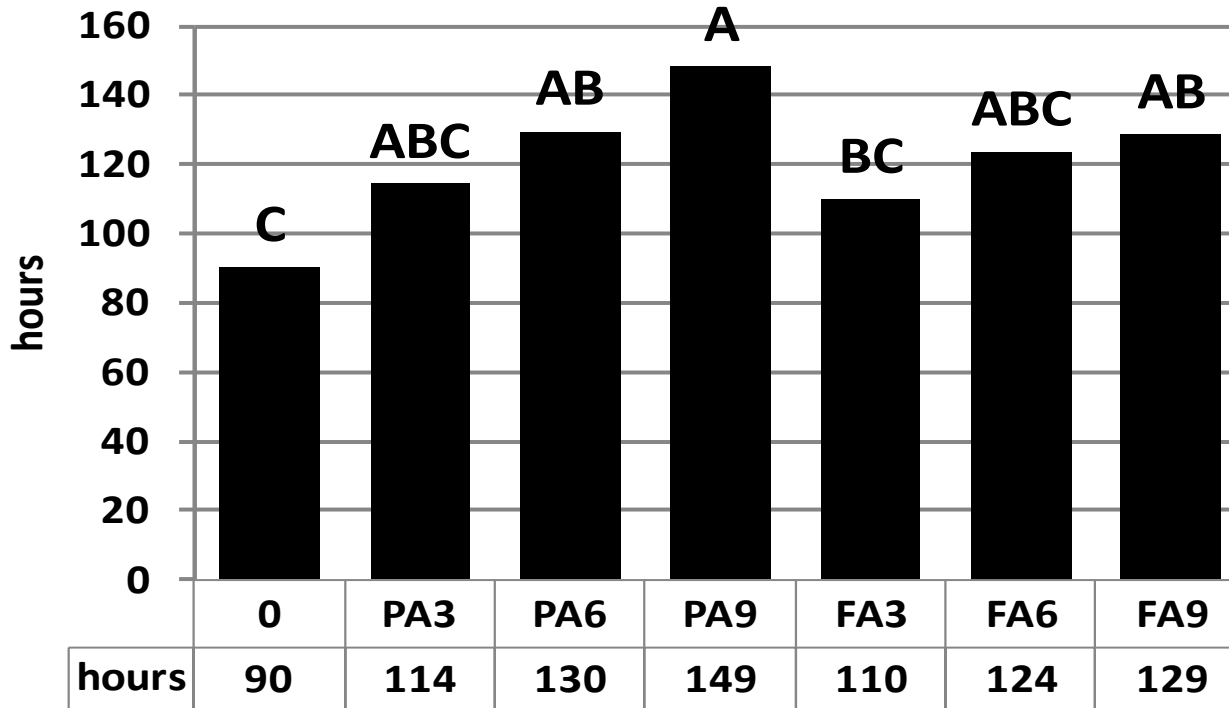


Figure 1. Microbial counts of the crimped barley after ensiling. Each bar within a column represents one replicate.

Aerobic stability of TMR prepared from grass silage and crimped ensiled barley.



Treatments, Numbers refer to the dosage level l/ton crimped grain.

- PA: 726 propionic acid, 214 ammonium propionate and 60 water g/kg
- FA: 590 formic acid, 200 propionic acid, 45 ammonium formate, 25 benzoic acid/sorbate and 140 water g/kg

Differences between columns without the same superscript are statistically significant ($p < 0.05$, Tukey test).

Additives on crimped grain having moisture 16-28%

- Additives increased aerobic stability of TMR by 20 to 60 hours .
- the application levels of acids were low (0.6-1.8 l/t TMR) compared to effective application levels of TMR stabilisers (> 2 l/t TMR).
- Thus additive application to the crimped barley prior ensiling would be a cost-effective way to control heating of TMR.



References:

- Seppälä, A., Heikkilä, T., Mäki, M., Miettinen, H., Rinne, M. 2013. Controlling aerobic stability of grass silage-based total mixed rations. *Animal feed science and technology* : 179 (2013) 54– 60
- Seppälä, A., Nysand, M., Mäki, M., Miettinen, H., Rinne, M. 2012. Ensiling crimped barley grain at farm scale in plastic tube bag with formic and propionic acid based additives. In: *Proceedings of the XVI international silage conference Hämeenlinna, Finland, 2-4 July 2012* / Edited by K.Kuoppala, M.Rinne and A.Vanhatalo. Jokioinen, Helsinki: MTT Agrifood Research Finland, University of Helsinki. p. 436-437. [[Url](#)]



Quality sensors

Thank you for your attention!

Kuva: Kalle Saastamoinen